

Date: Friday, 09/05/2008 1:46:48 PM  
 User: Julie Lecocq

## Process Sheet

SPLIT-2

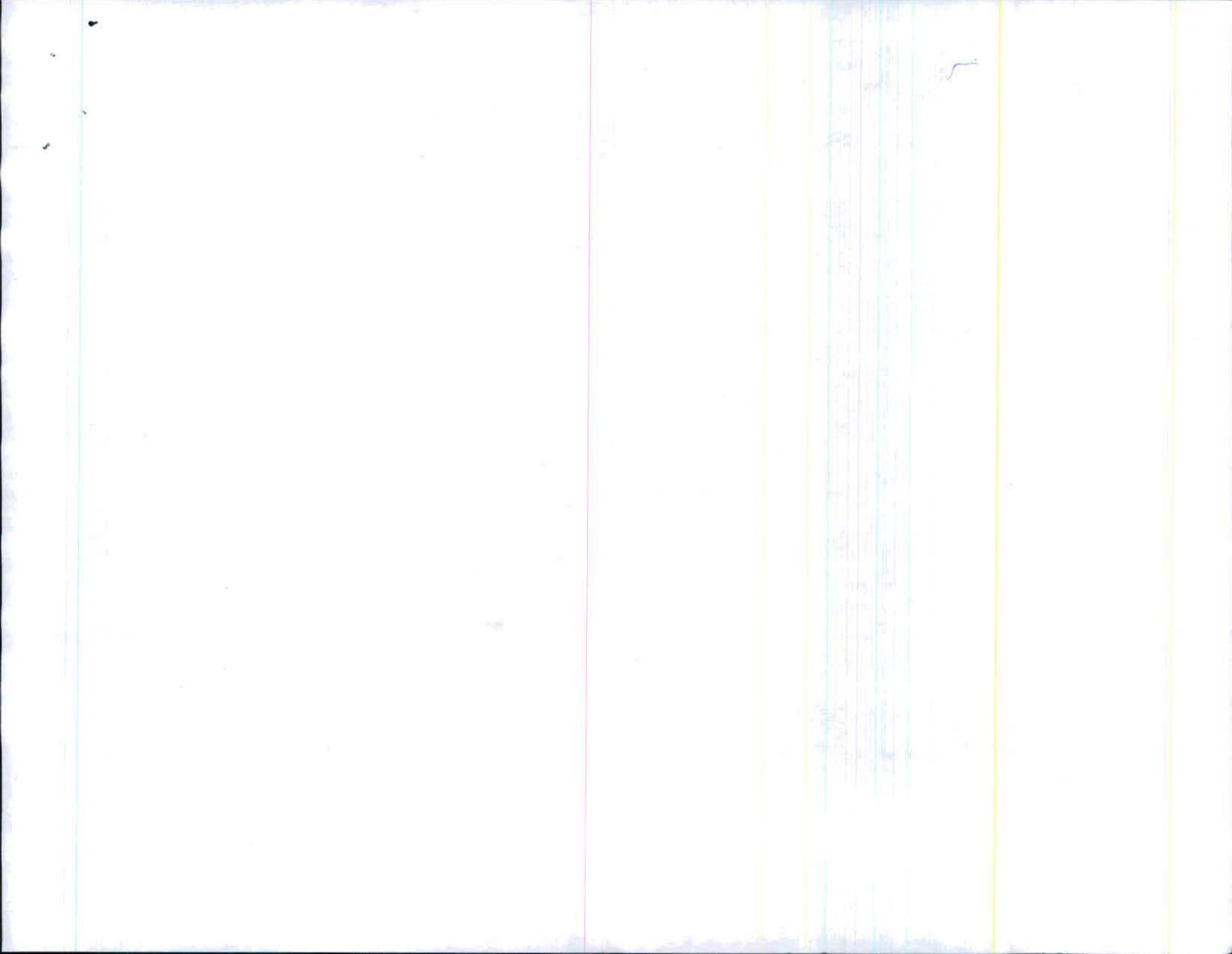
Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SADDLE KIT
Job Number	: 39166-2		
Estimate Number	: 10943		
P.O. Number	:	Part Number	: K10004
This Issue	: 09/05/2008 S.O. No. :	Drawing Number	: K10004 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 38879	Material	:
Written By	:	Due Date	: 05/06/2008
Checked & Approved By	: JUD 08.05.09	Qty:	4 Um: Each
Comment	: Est: D 05.07.22 Reformat; Added D3428-3 per CHG003K/J/LM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Photocopy bluefile for D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG003		
2.0	D205641011	Ground Handling Wheel
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) GHW Kit Qty Part Number Description Batch 2 D205-641-011 GHW Kit 38530 39511		
3.0	D2570	Bushing
Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s) Bushing Pick: Qty Part Number Description Batch 32 D2570 Bushing 37748 38391		
4.0	D2968041	Tow Ring
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Tow Ring Pick: Qty Part Number Description Batch 2 D2968-041 Tow Ring 36332		





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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Placard

Pick:

Qty Part Number Description  
1 D3428-3 Placard

Batch

~~1320~~ 36483

SP

6.0

D5951

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty Part Number Description  
2 D5951 Saddle

Batch

39196

SP

SP

7.0

D5953

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty Part Number Description  
2 D5953 Saddle

Batch

39604

8/6/9

4x

SP

8.0

D5955

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty Part Number Description  
2 D5955 Saddle

Batch

38690

39198  
8/6/2

4x

SP

SP

9.0

D5957

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle

Pick:

Qty Part Number Description  
2 D5957 Saddle

Batch

38368

8/6/9

39608

4x

8/5/20

4x

SP

1944

1944

1944

1944

1944

1944

1944

1944



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



*X* Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick:

Qty Part Number Description  
16 AN4-51A Bolt

Batch

*M107755*

*SP*

11.0

AN515A

Bolt



*X* Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s)

Bolt

Pick:

Qty Part Number Description  
32 AN5-15A Bolt

Batch

*9x*  
*107737*

*50x*  
*107939*

*69x*  
*108071*

*SP*

12.0

AN536A

Bolt



*X* Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

BOLT

Pick:

Qty Part Number Description  
2 AN5-36A Bolt

Batch

*M107715*

*SP*

13.0

AN542A

Bolt



*X* Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Pick:

Qty Part Number Description  
2 AN5-42A Bolt

Batch

*M107905*

*3x*  
*108084*

*SP*

14.0

AN543A

Bolt



*X* Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Pick:

Qty Part Number Description  
2 AN5-43A Bolt

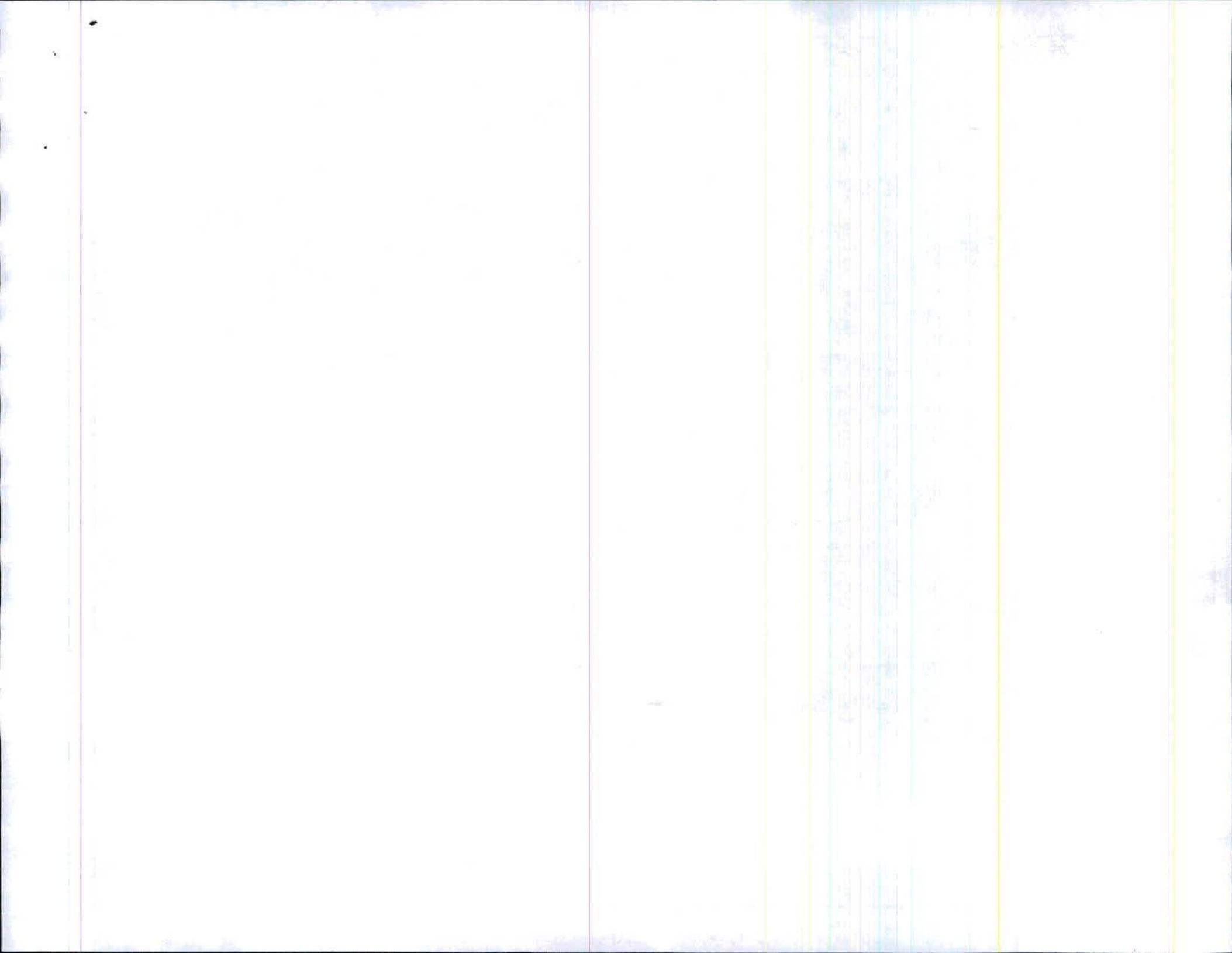
Batch

*107737*

*8/560*

*4x*

*SP*





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Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

2

AN5-45A

Bolt

106785 (H)

107939 (2x)

SP

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 320.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

80

AN960JD516

Washer

101534

SP

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

2

AN970-4

Washer

107715

SP

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Nut

Pick:

Qty

Part Number

Description

Batch

18

MS21042L4

Nut

10132 (10x)

1106051 (6x)

SP

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 160.0000 Each(s)

Nut

Pick:

Qty

Part Number

Description

Batch

40

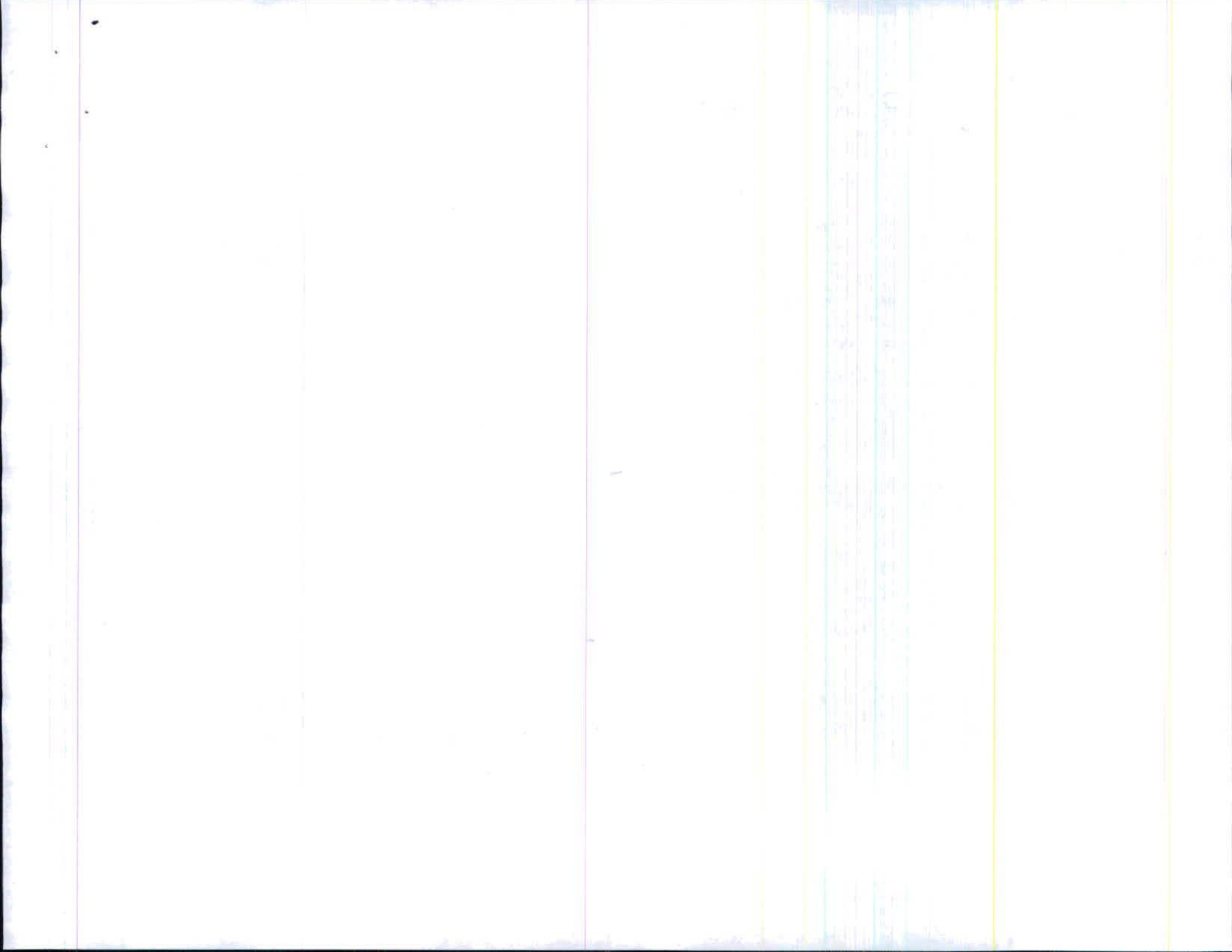
MS21042L5

Nut

107464

6/5/20

SP





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Drawing Name: SADDLE KIT

Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

*8/08/08 (42)*

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *E*

*8/6/9*

*(2x)*

*SPD*

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/06/10*

Job Completion



*U 08-06-10*

